



(Ti(C)N)-POT - (Ti(C)N)-SFT

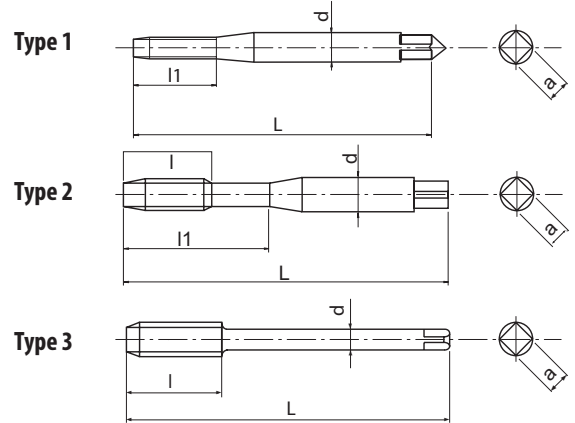


POT

Threading | Cutting taps | Metric



- HSSE spiral-point cutting tap for through holes
- Bright finish
- For general purpose applications



Threading | Cutting taps

P ○ C < 0,2%	P ○ 0,25 < C < 0,4	P ○ C > 0,45%	P ○ SCM	K ○ GGG	N ○ Al	N ● AC, ADC	
12-20	8-12	8-12	8-12	8-12	15-25	15-20	m/min

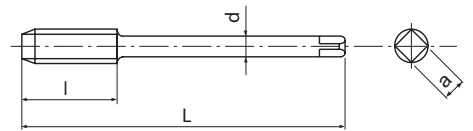
M	HSSE	ISO 2 6H	B/4	DIN 371	DIN 376
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Metric

EDP	M	P	L	l	l1	d	a	Z	Type	DIN	Price
60712560	2	0,4	45	-	8	2,8	2,1	2	1	DIN371	
60713360	2,5	0,45	50	-	9	2,8	2,1	2	1	DIN371	
60713860	3	0,5	56	-	18	3,5	2,7	3	2	DIN371	
60714060	3,5	0,6	56	-	20	4	3	3	2	DIN371	
60714460	4	0,7	63	-	21	4,5	3,4	3	2	DIN371	
60714960	5	0,8	70	-	25	6	4,9	3	2	DIN371	
60715560	6	1	80	-	30	6	4,9	3	2	DIN371	
60716160	8	1,25	90	-	35	8	6,2	3	2	DIN371	
60716960	10	1,5	100	-	39	10	8	3	2	DIN371	
60813860	3	0,5	56	11	-	2,2	-	3	3	DIN376	
60814460	4	0,7	63	13	-	2,8	2,1	3	3	DIN376	
60814960	5	0,8	70	16	-	3,5	2,7	3	3	DIN376	
60815560	6	1	80	19	-	4,5	3,4	3	3	DIN376	
60816160	8	1,25	90	22	-	6	4,9	3	3	DIN376	
60816960	10	1,5	100	24	-	7	5,5	3	3	DIN376	
60817960	12	1,75	110	28	-	9	7	3	3	DIN376	
60819160	14	2	110	30	-	11	9	3	3	DIN376	
60820260	16	2	110	32	-	12	9	3	3	DIN376	
60821460	18	2,5	125	34	-	14	11	3	3	DIN376	
60822860	20	2,5	140	34	-	16	12	3	3	DIN376	
60823860	22	2,5	140	34	-	18	14,5	3	3	DIN376	
60824760	24	3	160	38	-	18	14,5	3	3	DIN376	
60826260	27	3	160	38	-	20	16	4	3	DIN376	
60827160	30	3,5	180	45	-	22	18	4	3	DIN376	
60828160	33	3,5	180	50	-	25	20	4	3	DIN376	
60829460	36	4	200	56	-	28	22	4	3	DIN376	

POT

Threading | Cutting taps | Metric Fine



- HSSE spiral-point cutting tap for through holes
- Bright finish
- For general purpose applications

P ○ C < 0,2%	P ○ 0,25 < C < 0,4	P ○ C > 0,45%	P ○ SCM	K ○ GGG	N ○ Al	N ● AC,ADC	
12-20	8-12	8-12	8-12	8-12	15-25	15-20	m/min

MF	HSSE	ISO 2 6H	B/4	DIN 374
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EDP	MF	P	L	l	d	a	Z	DIN	Price
60614560	4	0,5	63	10	2,8	2,1	3	DIN374	
60615160	5	0,5	70	12	3,5	2,7	3	DIN374	
60615660	6	0,75	80	14	4,5	3,4	3	DIN374	
60616360	8	0,75	80	18	6	4,9	3	DIN374	
60616260	8	1	90	22	6	4,9	3	DIN374	
60617260	10	0,75	90	18	7	5,5	3	DIN374	
60617160	10	1	90	20	7	5,5	3	DIN374	
60617060	10	1,25	100	24	7	5,5	3	DIN374	
60618260	12	1	100	22	9	7	3	DIN374	
60618160	12	1,25	100	22	9	7	3	DIN374	
60618060	12	1,5	100	22	9	7	3	DIN374	
60619460	14	1	100	18	11	9	3	DIN374	
60619360	14	1,25	100	22	11	9	3	DIN374	
60619260	14	1,5	100	22	11	9	3	DIN374	
60620460	16	1	100	18	12	9	3	DIN374	
60620360	16	1,5	100	22	12	9	3	DIN374	
60621860	18	1	110	20	14	11	3	DIN374	
60621660	18	1,5	110	25	14	11	3	DIN374	
60621560	18	2	125	26	14	11	3	DIN374	
60623260	20	1	125	20	16	12	3	DIN374	
60623060	20	1,5	125	25	16	12	3	DIN374	
60622960	20	2	140	27	16	12	3	DIN374	
60624060	22	1,5	125	25	18	14,5	3	DIN374	
60623960	22	2	140	27	18	14,5	3	DIN374	
60625060	24	1,5	140	28	18	14,5	3	DIN374	
60624960	24	2	140	27	18	14,5	3	DIN374	
60627360	30	2	150	30	22	18	4	DIN374	

Threading | Cutting taps

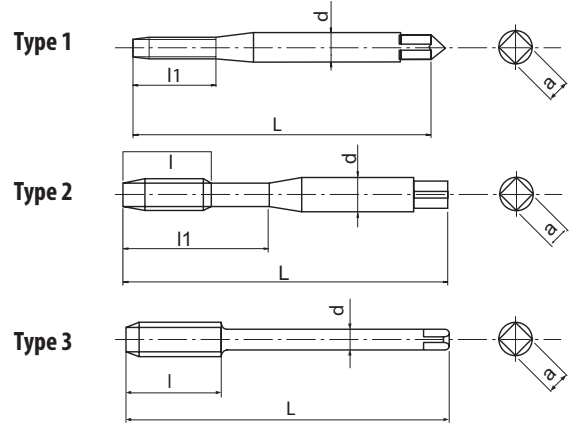
Metric Fine

TIN-POT

Threading | Cutting taps | Metric



- HSSE spiral-point cutting tap for through holes
- TIN coating
- For steels up to 850 N/mm²



Threading | Cutting taps

P ○ C < 0,2%	P ○ 0,25 < C < 0,4	P ● C > 0,45%	P ○ SCM	M ● INOX	K ○ GGG	N ○ Al	N ○ AC, ADC	S ○ Ti		
15-24	10-15	10-15	8-13	8-16	10-15	15-25	15-20	6-9		m/min

M	HSSE	TIN	ISO 2 6H	B/4	DIN 371	DIN 376
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Metric

EDP	M	P	L	l	l1	d	a	Z	Type	DIN	Price
6071256001	2	0,4	45	-	8	2,8	2,1	2	1	DIN371	
6071336001	2,5	0,45	50	-	9	2,8	2,1	2	1	DIN371	
6071386001	3	0,5	56	-	18	3,5	2,7	3	2	DIN371	
6071406001	3,5	0,6	56	-	20	4	3	3	2	DIN371	
6071446001	4	0,7	63	-	21	4,5	3,4	3	2	DIN371	
6071496001	5	0,8	70	-	25	6	4,9	3	2	DIN371	
6071556001	6	1	80	-	30	6	4,9	3	2	DIN371	
6071616001	8	1,25	90	-	35	8	6,2	3	2	DIN371	
6071696001	10	1,5	100	-	39	10	8	3	2	DIN371	
6081386001	3	0,5	56	11	-	2,2	-	3	3	DIN376	
6081446001	4	0,7	63	13	-	2,8	2,1	3	3	DIN376	
6081496001	5	0,8	70	16	-	3,5	2,7	3	3	DIN376	
6081556001	6	1	80	19	-	4,5	3,4	3	3	DIN376	
6081616001	8	1,25	90	22	-	6	4,9	3	3	DIN376	
6081696001	10	1,5	100	24	-	7	5,5	3	3	DIN376	
6081796001	12	1,75	110	28	-	9	7	3	3	DIN376	
6081916001	14	2	110	30	-	11	9	3	3	DIN376	
6082026001	16	2	110	32	-	12	9	3	3	DIN376	
6082146001	18	2,5	125	34	-	14	11	3	3	DIN376	
6082286001	20	2,5	140	34	-	16	12	3	3	DIN376	
6082386001	22	2,5	140	34	-	18	14,5	3	3	DIN376	
6082476001	24	3	160	38	-	18	14,5	3	3	DIN376	
6082626001	27	3	160	38	-	20	16	4	3	DIN376	
6082716001	30	3,5	180	45	-	22	18	4	3	DIN376	

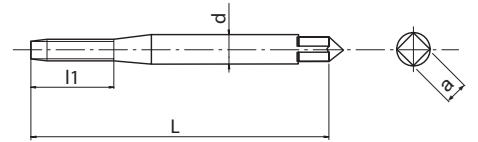
TICN-POT

Threading | Cutting taps | Metric

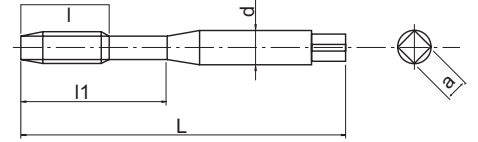


- HSSE spiral-point cutting tap for through holes
- Multilayer TiCN coating
- For steels up to 1000 N/mm²

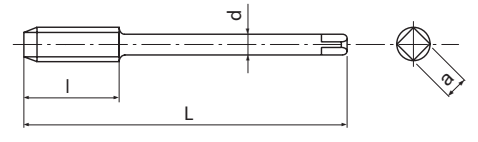
Type 1



Type 2



Type 3



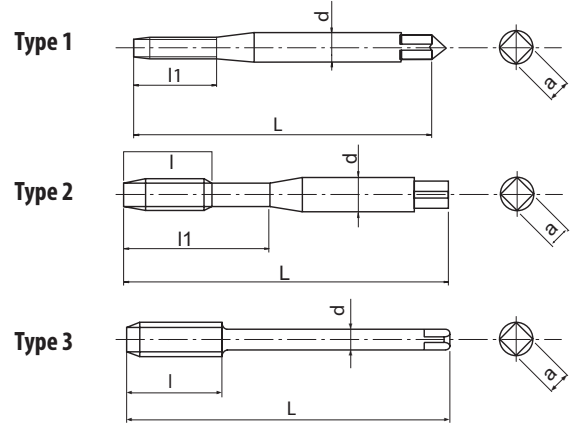
P ○ C < 0,2%	P ○ 0,25 < C < 0,4	P ● C > 0,45%	P ● SCM	M ○ INOX	K ○ GGG	N ○ Al	N ○ AC,ADC	S ○ Ti		
15-24	10-15	10-15	8-13	8-16	10-15	15-25	15-20	6-9		m/min

M	HSSE	V	ISO 2 6H	B/4	DIN 371	DIN 376
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EDP	M	P	L	I	l1	d	a	Z	Type	DIN	Price
6071256002	2	0,4	45	-	8	2,8	2,1	2	1	DIN371	
6071386002	3	0,5	56	-	18	3,5	2,7	3	2	DIN371	
6071446002	4	0,7	63	-	21	4,5	3,4	3	2	DIN371	
6071496002	5	0,8	70	-	25	6	4,9	3	2	DIN371	
6071556002	6	1	80	-	30	6	4,9	3	2	DIN371	
6071616002	8	1,25	90	-	35	8	6,2	3	2	DIN371	
6071696002	10	1,5	100	-	39	10	8	3	2	DIN371	
6081796002	12	1,75	110	28	-	9	7	3	3	DIN376	
6081916002	14	2	110	30	-	11	9	3	3	DIN376	
6082026002	16	2	110	32	-	12	9	3	3	DIN376	
6082146002	18	2,5	125	34	-	14	11	3	3	DIN376	
6082286002	20	2,5	140	34	-	16	12	3	3	DIN376	
6082386002	22	2,5	140	34	-	18	14,5	3	3	DIN376	
6082476002	24	3	160	38	-	18	14,5	3	3	DIN376	



- HSSE spiral-fluted cutting tap for blind holes
- Bright finish
- For general purpose applications



Threading | Cutting taps

P ○ C < 0,2%	P ○ 0,25 < C < 0,4	P ○ C > 0,45%	P ○ SCM	K ○ GGG	N ○ Al	N ○ AC, ADC	
8-13	7-12	7-12	6-9	6-8	10-20	10-15	m/min

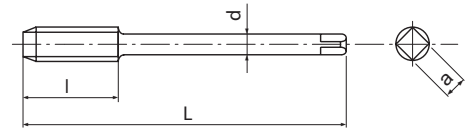
M	HSSE	40°	ISO 2 6H	C/2,5	DIN 371	DIN 376
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Metric

EDP	M	P	L	l	l1	d	a	Z	Type	DIN	Price
61312560	2	0,4	45	-	8	2,8	2,1	2	1	DIN371	
61313360	2,5	0,45	50	-	9	2,8	2,1	2	1	DIN371	
61313860	3	0,5	56	-	18	3,5	2,7	3	2	DIN371	
61314060	3,5	0,6	56	-	20	4	3	3	2	DIN371	
61314460	4	0,7	63	-	21	4,5	3,4	3	2	DIN371	
61314960	5	0,8	70	-	25	6	4,9	3	2	DIN371	
61315560	6	1	80	-	30	6	4,9	3	2	DIN371	
61316160	8	1,25	90	-	35	8	6,2	3	2	DIN371	
61316960	10	1,5	100	-	39	10	8	3	2	DIN371	
61413860	3	0,5	56	5	-	2,2	-	3	3	DIN376	
61414460	4	0,7	63	7	-	2,8	2,1	3	3	DIN376	
61414960	5	0,8	70	8	-	3,5	2,7	3	3	DIN376	
61415560	6	1	80	10	-	4,5	3,4	3	3	DIN376	
61416160	8	1,25	90	13	-	6	4,9	3	3	DIN376	
61416960	10	1,5	100	15	-	7	5,5	3	3	DIN376	
61417960	12	1,75	110	18	-	9	7	3	3	DIN376	
61419160	14	2	110	20	-	11	9	3	3	DIN376	
61420260	16	2	110	20	-	12	9	3	3	DIN376	
61421460	18	2,5	125	25	-	14	11	4	3	DIN376	
61422860	20	2,5	140	25	-	16	12	4	3	DIN376	
61423860	22	2,5	140	25	-	18	14,5	4	3	DIN376	
61424760	24	3	160	30	-	18	14,5	4	3	DIN376	
61426260	27	3	160	30	-	20	16	4	3	DIN376	
61427160	30	3,5	180	35	-	22	18	4	3	DIN376	
61428160	33	3,5	180	35	-	25	20	4	3	DIN376	
61429460	36	4	200	40	-	28	22	4	3	DIN376	

SFT

Threading | Cutting taps | Metric Fine



- HSSE spiral-fluted cutting tap for blind holes
- Bright finish
- For general purpose applications

Threading | Cutting taps

P	P	P	P	K	N	N	
C < 0,2%	0,25 < C < 0,4	C > 0,45%	SCM	GGG	Al	AC, ADC	
8-13	7-12	7-12	6-9	6-8	10-20	10-15	m/min

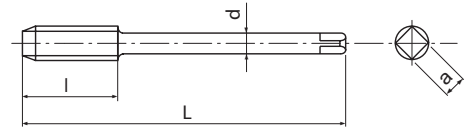
MF	HSSE	40°	ISO 2 6H	C/2,5		DIN 374
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Metric

EDP	MF	P	L	l	d	a	Z	DIN	Price
61214560	4	0,5	63	6	2,8	2,1	3	DIN374	
61215160	5	0,5	70	7	3,5	2,7	3	DIN374	
61215660	6	0,75	80	8	4,5	3,4	3	DIN374	
61216360	8	0,75	80	10	6	4,9	3	DIN374	
61216260	8	1	90	10	6	4,9	3	DIN374	
61217260	10	0,75	90	12	7	5,5	3	DIN374	
61217160	10	1	90	12	7	5,5	3	DIN374	
61217060	10	1,25	100	12	7	5,5	3	DIN374	
61218260	12	1	100	14	9	7	3	DIN374	
61218160	12	1,25	100	14	9	7	3	DIN374	
61218060	12	1,5	100	14	9	7	3	DIN374	
61219460	14	1	100	11	11	9	3	DIN374	
61219360	14	1,25	100	15	11	9	3	DIN374	
61219260	14	1,5	100	16	11	9	3	DIN374	
61220460	16	1	100	12	12	9	3	DIN374	
61220360	16	1,5	100	16	12	9	3	DIN374	
61221860	18	1	110	13	14	11	4	DIN374	
61221660	18	1,5	110	20	14	11	4	DIN374	
61221560	18	2	125	20	14	11	4	DIN374	
61223260	20	1	125	20	16	12	4	DIN374	
61223060	20	1,5	125	20	16	12	4	DIN374	
61222960	20	2	140	20	16	12	4	DIN374	
61224060	22	1,5	125	20	18	14,5	4	DIN374	
61223960	22	2	140	20	18	14,5	4	DIN374	
61225060	24	1,5	140	20	18	14,5	4	DIN374	
61224960	24	2	140	20	18	14,5	4	DIN374	
61227360	30	2	150	22	22	18	4	DIN374	

SFT

Threading | Cutting taps | G



- HSSE spiral-fluted cutting tap for blind holes
- Bright finish
- For general purpose applications

P ○	P ○	P ○	P ○	K ○	N ○	N ○	
C < 0,2%	0,25 < C < 0,4	C > 0,45%	SCM	GGG	Al	AC,ADC	
8-13	7-12	7-12	6-9	6-8	10-20	10-15	m/min

G	HSSE	40°	C/2,5	DIN 5156
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EDP	G	P	L	l	d	a	Z	DIN	Price
63681900	1/8	28	90	16	7	5,5	3	DIN5156	
63682000	1/4	19	100	20	11	9	3	DIN5156	
63682100	3/8	19	100	22	12	9	3	DIN5156	
63682200	1/2	14	125	25	16	12	4	DIN5156	
63682300	5/8	14	125	25	18	14,5	4	DIN5156	
63682400	3/4	14	140	28	20	16	4	DIN5156	
63682500	7/8	14	150	28	22	18	4	DIN5156	
63682600	1	11	160	30	25	20	4	DIN5156	

Threading | Cutting taps



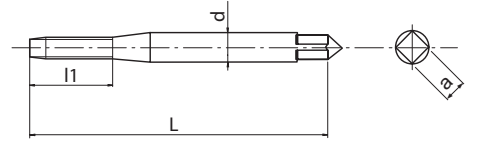
G (BSP)

TIN-SFT

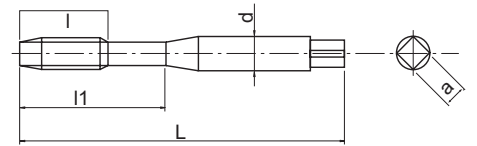


- HSSE spiral-fluted cutting tap for blind holes
- TIN coating
- For steels up to 850 N/mm²

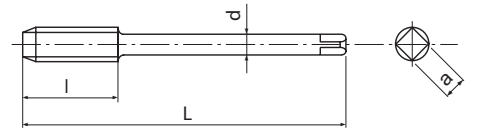
Type 1



Type 2



Type 3



Threading | Cutting taps

P ○ C < 0,2%	P ○ 0,25 < C < 0,4	P ● C > 0,45%	P ○ SCM	M ○ INOX	K ○ GGG	N ○ Al	N ○ AC,ADC	
8-13	7-12	7-12	6-9	5-8	7-12	10-20	10-15	m/min

M	HSSE	TiN	40°	ISO 2 6H	C/2,5	DIN 371	DIN 376
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Metric

EDP	M	P	L	I	l1	d	a	Z	Type	DIN	Price
6131256001	2	0,4	45	-	8	2,8	2,1	2	1	DIN371	
6131336001	2,5	0,45	50	-	9	2,8	2,1	2	1	DIN371	
6131386001	3	0,5	56	-	18	3,5	2,7	3	2	DIN371	
6131406001	3,5	0,6	56	-	20	4	3	3	2	DIN371	
6131446001	4	0,7	63	-	21	4,5	3,4	3	2	DIN371	
6131496001	5	0,8	70	-	25	6	4,9	3	2	DIN371	
6131556001	6	1	80	-	30	6	4,9	3	2	DIN371	
6131616001	8	1,25	90	-	36	8	6,2	3	2	DIN371	
6131696001	10	1,5	100	-	39	10	8	3	2	DIN371	
6141386001	3	0,5	56	5	-	2,2	-	3	3	DIN376	
6141446001	4	0,7	63	7	-	2,8	2,1	3	3	DIN376	
6141496001	5	0,8	70	8	-	3,5	2,7	3	3	DIN376	
6141556001	6	1	80	10	-	4,5	3,4	3	3	DIN376	
6141616001	8	1,25	90	13	-	6	4,9	3	3	DIN376	
6141696001	10	1,5	100	15	-	7	5,5	3	3	DIN376	
6141796001	12	1,75	110	18	-	9	7	3	3	DIN376	
6141916001	14	2	110	20	-	11	9	3	3	DIN376	
6142026001	16	2	110	20	-	12	9	3	3	DIN376	
6142146001	18	2,5	125	25	-	14	11	4	3	DIN376	
6142286001	20	2,5	140	25	-	16	12	4	3	DIN376	
6142386001	22	2,5	140	25	-	18	14,5	4	3	DIN376	
6142476001	24	3	160	30	-	18	14,5	4	3	DIN376	
6142626001	27	3	160	30	-	20	16	4	3	DIN376	
6142716001	30	3,5	180	35	-	22	18	4	3	DIN376	

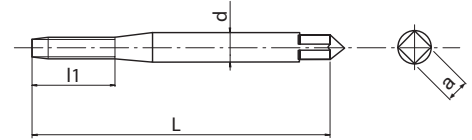
TICN-SFT

Threading | Cutting taps | Metric

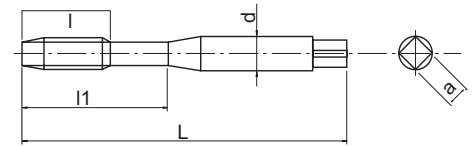


- HSSE spiral-fluted cutting tap for blind holes
- Multilayer TiCN coating
- For steels up to 850 N/mm²

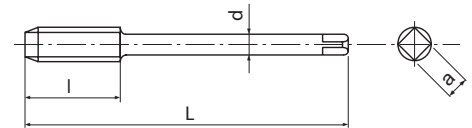
Type 1



Type 2



Type 3



P ○ C < 0,2%	P ○ 0,25 < C < 0,4	P ● C > 0,45%	P ○ SCM	M ○ INOX	K ○ GGG	N ○ Al	N ○ AC,ADC	
8-13	7-12	7-12	6-9	5-8	7-12	10-20	10-15	m/min

M	HSSE	V	40°	ISO 2 6H	C/2,5	DIN 371	DIN 376
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EDP	M	P	L	l	l1	d	a	Z	Type	DIN	Price
6131256002	2	0,4	45	-	8	2,8	2,1	2	1	DIN371	
6131386002	3	0,5	56	-	18	3,5	2,7	3	2	DIN371	
6131446002	4	0,7	63	-	21	4,5	3,4	3	2	DIN371	
6131496002	5	0,8	70	-	25	6	4,9	3	2	DIN371	
6131556002	6	1	80	-	30	6	4,9	3	2	DIN371	
6131616002	8	1,25	90	-	36	8	6,2	3	2	DIN371	
6131696002	10	1,5	100	-	39	10	8	3	2	DIN371	
6141796002	12	1,75	110	18	-	9	7	3	3	DIN376	
6141916002	14	2	110	20	-	11	9	3	3	DIN376	
6142026002	16	2	110	20	-	12	9	3	3	DIN376	
6142146002	18	2,5	125	25	-	14	11	4	3	DIN376	
6142286002	20	2,5	140	25	-	16	12	4	3	DIN376	
6142386002	22	2,5	140	25	-	18	14,5	4	3	DIN376	
6142476002	24	3	160	30	-	18	14,5	4	3	DIN376	



SWEDEN

Branch office of OSG SCANDINAVIA
Abrahams Gränd 8
295 35 Bromölla
Sweden
Tel: +46 40 41 22 55
osg@osg-scandinavia.com

OSG SCANDINAVIA

(For Scandinavian countries)
Langebjergvaenget 16
4000 Roskilde
Denmark
Tel: +45 46 75 65 55
osg@osg-scandinavia.com

OSG NETHERLANDS

Bedrijfsweg 5
3481 MG Harmelen
The Netherlands
Tel: +31 348 44 2764
Fax: +31 348 44 2144
info@osg-nl.com

OSG UK

Shelton house, 5 Bentalls
Pipps Hill Ind Est, Basildon Essex SS14 3BY
United Kingdom
Tel: +44 1268 567660
Fax: +44 1268 567661
sales@osg-uk.com

OSG EUROPE LOGISTICS

Avenue Lavoisier 1
B-1300 Z.I. Wavre - Nord
Belgium
Tel: +32 10 23 05 07
Fax: +32 10 23 05 51
info@osgeurope.com

OSG BELUX

Avenue Lavoisier 1
B-1300 Z.I. Wavre - Nord
Belgium
Tel: +32 10 23 05 11
Fax: +32 10 23 05 31
info@osg-belgium.com

OSG IBÉRICA

Bekolarra 4
E - 01010 Vitoria-Gasteiz
Spain
Tel: +34 945 242 400
Fax: +34 945 228 883
osg.iberica@osg-ib.com

OSG FRANCE

Parc Icade, Paris Nord 2
Immeuble "Le Rimbaud"
22 Avenue des Nations
CS66191 - 93420 Villepinte
France
Tel: +33 1 49 90 10 10
Fax: +33 1 49 90 10 15
sales@osg-france.com

OSG ITALY

Via Ferrero, 65 A/B
I - 10098 Rivoli
Italian
Tel: +39 0117705211
Fax: +39 0117705215
info@osg-italia.it



OSG IN EUROPE

CZECH REPUBLIC, SLOVAKIA, HUNGARY

OSG Europe Logistics S. A.
Slovakia, organizačná zložka
Račianska 22/A, Bratislava 831 02
Slovakia
Tel.: +421 24 32 91 295
info@osgeurope.com

OSG POLAND

ul. Spółdzielcza 57
05-074 Halinów
Polska
Tel: +22 760 82 71
Mob. +48 570 677 711
osg@osg-poland.com

OSG RUSSIA

Butlerova street, 17B, office 5069
117342 Moscow
Russia
Tel: +7 (495) 150 41 54
info@osg-russia.com

ROMSAN INTERNATIONAL CO. SRL

Reprezentant Exclusiv OSG
25C, Bucuresti-Magurele Street
051431 Bucuresti
România
Tel: +40 21 322 07 47
Fax: +40 21 321 56 00
romsan.int@romsan.ro

OSG TURKEY

Rami Kışla Cad.No:56 Eyüp
Istanbul 34056
Turkey
Tel: +90 212 565 24 00
Fax: +90 212 565 44 00
info@osg-turkey.com

Vischer & Bolli AG

Machining and Workholding
Im Schossacher 17
CH-8600 Dübendorf
Schweiz
Tel.: +41 44 802 15 15
Fax: +41 44 802 15 95
info@vb-tools.com

OSG GERMANY

Karl-Ehmann-Str. 25
D - 73037 Göppingen
Germany
Tel: +49 7161 6064 - 0
Fax: +49 7161 6064 - 444
info@osg-germany.de

**OSG EUROPE LOGISTICS**

Avenue Lavoisier 1
B-1300 Z.I. Wavre - Nord - Belgium
Tel: +32 10 23 05 07
Fax: +32 10 23 05 51
info@osgeurope.com

OSG BELUX

Avenue Lavoisier 1
B-1300 Z.I. Wavre - Nord - Belgium
Tel: +32 10 23 05 11
Fax: +32 10 23 05 31
info@osg-belgium.com

OSG FRANCE

Parc Icade, Paris Nord 2
Immeuble "Le Rimbaud"
22 Avenue des Nations
CS66191 - 93420 Villepinte - France
Tel: +33 1 49 90 10 10
Fax: +33 1 49 90 10 15
sales@osg-france.com

OSG NETHERLANDS

Bedrijfsweg 5 - 3481 MG Harmelen
Tel: +31 348 44 2764
Fax: +31 348 44 2144
info@osg-nl.com

OSG UK

Shelton house, 5 Bentalls
Pipps Hill Ind Est, Basildon Essex SS14 3BY
Tel: +44 1268 567 660
Fax: +44 1268 567 661
sales@osg-uk.com

CZECH, SLOVAKIA, HUNGARY

OSG Europe Logistics S.A.
Slovakia organizacna zlozka
Racianská 22/A, SK-83102 Bratislava
Slovakia
Tel. +421 24 32 91 295
Orders-osgsvk@osgeurope.com

OSG POLAND Sp. z.o.o.

Spółdzielcza 57
05-074 Halinów - Poland
Tel: +22 760 82 71
Fax: +22 760 82 71
osg@osg-poland.com

OSG GERMANY

Karl-Ehmann-Str. 25
D - 73037 Göppingen - Germany
Tel: +49 7161 6064 - 0
Fax: +49 7161 6064 - 444
info@osg-germany.de

OSG SCANDINAVIA

(For Scandinavian countries)
Langebjergvaenget 16
4000 Roskilde - Denmark
Tel: +45 46 75 65 55
Fax: +45 46 75 67 00
osg@osg-scandinavia.com

SWEDEN

Branch office of OSG SCANDINAVIA
Abrahams Gränd 8
295 35 Bromölla - Sweden
Tel: +46 40 41 22 55
Fax: +46 40 41 32 55
osg@osg-scandinavia.com

OSG IBERICA

Bekolarra 4
E - 01010 Vitoria-Gasteiz - Spain
Tel: +34 945 242 400
Fax: +34 945 228 883
osg.iberica@osg-ib.com

RUSSIA

Butlerova street, 17B, office 5069
117342 Moscow - Russia
Tel: +7 (495) 150 41 54
info@osg-russia.com

OSG TURKEY

Rami Kişla Cad.No:56 Eyüp
Istanbul 34056 - Turkey
Tel:+90 212 565 24 00
Fax: +90 212 565 44 00
info@osg-turkey.com

ROMSAN INTERNATIONAL CO. SRL

Reprezentant Exclusiv OSG
25C, Bucuresti-Magurele Street
051431 Bucuresti - România
Tel: +40 21 322 07 47
Fax: +40 21 321 56 00
romsan.int@romsan.ro

AUSTRIA

Branch office of OSG GERMANY
Messestraße 11
A-6850 Dornbirn
Tel: +49 7161 6064-0
Fax: +49 7161 6064-444
info@osg-germany.de

OSG ITALIA

Via Ferrero, 65 A/B
I - 10098 Rivoli - Italy
Tel: +39 0117705211
Fax: +39 0117705215
info@osg-italia.it

Vischer & Bolli AG

Machining and Workholding
Im Schossacher 17
CH-8600 Dübendorf
T +41 44 802 15 15
F +41 44 802 15 95
info@vb-tools.com

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